

Work Order ID 62738

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October 7, 2010 8:07:02 AM

Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-024 CHG 003

10/10/08

Car BG 10-10-07

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/10/07 SP (2x)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

10/10/08

(X2 RM)

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Item ID: D206-628-024

Accept



Setup Start



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Stop



Item Name: Heli-Access-Step RH

Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D206-628-024								
	Location: _____								
	PPP Rev: <u>6</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

10/10/12 (2)

10/10/12 MF

mf
10-10-12

MF

MF

MF

MF

Picklist Print

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Work Order ID: 62738

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 10/07/10



Required Date: 10/08/10

Start Qty: 2.00



Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A		Purchased		No		120	Each	1,662.000	3	6			
<div style="display: flex; justify-content: space-between;"> <div>  <p>BOLT</p> </div> <div>  </div> <div> <p>10/10/10 SP</p> </div> </div>													

Location	Loc Qty	Loc Code
ST245	32	
109061	5	
110139	27	6
ST303	42	
115438	42	
ST350	1588	
114108	14	
114416	12	
114523	2	
115300	560	
115589	1000	

AN4C14A		Purchased		No		120	Each	103.0000	4	8			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Bolt</p> </div> <div>  </div> <div> <p>10/10/10 SP</p> </div> </div>													

Location	Loc Qty	Loc Code
ST358	103	
111902	33	
115767	40	
115835	30	

Picklist Print

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Work Order ID: 62738

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

AN4C15A

Purchased

No

120

Each

159.0000

8

16

Bolt

Location

Loc Qty

Loc Code

ST358

159

114442

4

114523

5

115457

50

115835

100

AN960C10

NAS1149C0363
R

Purchased

No

120

Each

0.0000

3

6

WASHER 1

AN960C416L

Purchased

No

120

Each

276.0000

24

148

WASHER

Location

Loc Qty

Loc Code

FG

44

104925

44

ST346

232

106785

10

107008

10

111359

16

112828

155

69220

41

Picklist Print

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Work Order ID: 62738

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7 Manufactured No

120 Each

55.0000



Mounting Lug

Location Loc Qty Loc Code

ST420 16

60996 16

ST470 39

59202 15

61653 24

D2732 Manufactured No

120 f

224.4157



Rubber Extrusion

Location Loc Qty Loc Code

ST412 224.415737

43118 2.5

56516 221.915737

(D2732-030) Cut (8) at 3.00"

D2842-042 Manufactured No

120 Each

2.0000



Step Assembly RH, 206 Float

Location Loc Qty Loc Code

FG 2

61046 2

D2844-1 Manufactured No

120 Each

1.0000



Arm

Location Loc Qty Loc Code

ST265 1

52030 1

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Shop Packet Print

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Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2844-3

Manufactured No

120 Each

13.0000



Arm



1 2
10/10/10

Location

Loc Qty

Loc Code

ST265

13

61156

3

61453

10

Manufactured No

120 Each

31.0000

D3394-043



Lug Assembly



4 8
10/10/10 SP B62005

Location

Loc Qty

Loc Code

ST420

19

60997

19

ST475

12

52331

12

Purchased No

120 Each

807.0000

MS21043-4



Nut



12 24
10/10/10 SP (2x)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

767

112492

25

113069

8

114523

434

114784

300

24

Picklist Print

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Work Order ID: 62738

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

NAS1515H3

Purchased

No

120

Each

110.0000



Washer



3

10/10/10

Location

Loc Qty

Loc Code

ST277

110

111268

10

115675

100

NAS1515H4L

Purchased

No

120

Each

552.0000



WASHER



24

148

10/10/10

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

512

112492

11

114236

144

114265

357

10/10/10

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7 /	MOUNTING LUG
8	8	8	8	8	8	D2732-030 /	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042 /	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A /	BOLT
4	4					AN4C13A /	BOLT
4	4	4	4	8	8	AN4C14A /	BOLT
4	4	8	8	4	4	AN4C15A /	BOLT
2	2	3	3	3	3	AN960C10 /	WASHER
24	24	24	24	24	24	AN960C416L /	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4 /	NUT
2	2	3	3	3	3	NAS1515H3 /	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE